



PETROVISCOL
SAFETY DATA SHEET
VISCAST PLY 100

According to the REACH etc. (Amendment etc.) (EU Exit) Regulations 2020 No. 1577, as amended.
Commission Regulation (EU) 2020/878 of 18 June 2020.

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Product name VISCAST PLY 100

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Industrial use Water Mixable Mold Release Oil for Wood Molds.

1.3. Details of the supplier of the safety data sheet

Supplier VISCOL PETROKİMYA SAN. VE TİC. A.Ş.
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1.4. Emergency telephone number

Emergency telephone VISCOL: +90 216 593 03 65 (office hours)

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Classification (EC 1272/2008)**

Physical hazards Not Classified

Health hazards Not Classified

Environmental hazards Not Classified

2.2. Label elements

Hazard statements NC Not Classified

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

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SECTION 3: Composition/information on

ingredients 3.2. Mixtures

Lubricating oils (Note L)	80-95%
CAS number: 74869-22-0	EC number: 278-012-2

Classification Not Classified

Polyethylene glycol monooleate	1-5%
CAS number: 9004-96-0	EC number: 500-015-7

Classification Skin Irrit. 2 - H315

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

Composition comments Note L : The classification as a carcinogen need not apply if it can be shown that the substance contains less than 3 % DMSO extract as measured by IP 346 'Determination of polycyclic aromatics in unused lubricating base oils and asphaltene free petroleum fractions — Dimethyl sulphoxide extraction refractive index method', Institute of Petroleum, London.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information	Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel.
Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Loosen tight clothing such as collar, tie or belt. Get medical attention if symptoms are severe or persist.
Ingestion	Rinse mouth thoroughly with water. If in doubt, get medical attention promptly. Do not induce vomiting unless under the direction of medical personnel.
Skin contact	Remove contaminated clothing and rinse skin thoroughly with water. Wash contaminated clothing before reuse. Get medical attention promptly if symptoms occur after washing. If in doubt, get medical attention promptly.
Eye contact	Rinse with water. Do not rub eye. Continue to rinse for at least 10 minutes. Remove any contact lenses and open eyelids wide apart. Get medical attention if any discomfort continues.
Protection of first aiders	First aid personnel should wear appropriate protective equipment during any rescue.

4.2. Most important symptoms and effects, both acute and delayed

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	No specific symptoms known.
Ingestion	Nausea, vomiting.
Skin contact	Redness. Prolonged skin contact may cause temporary irritation.
Eye contact	Pain. Itchiness. Redness. May cause temporary eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

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Notes for the doctor Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media The product is not flammable. Use fire-extinguishing media suitable for the surrounding fire. Use foam, carbon dioxide, dry powder or water fog to extinguish.

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

5.3. Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapours. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapours and protect men stopping the leak. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing conforming to European standard EN469 (including helmets, protective boots and gloves) will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Avoid contact with skin, eyes and clothing. Do not handle broken packages without protective equipment. Wash thoroughly after dealing with a spillage.

6.2. Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground.

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6.3. Methods and material for containment and cleaning up

Methods for cleaning up Clear up spills immediately and dispose of waste safely. If the product is soluble in water, dilute the spillage with water and mop it up. Alternatively, or if it is not water-soluble, absorb the spillage with an inert, dry material and place it in a suitable waste disposal container. The contaminated absorbent may pose the same hazard as the spilled material. Label the containers containing waste and contaminated materials and remove from the area as soon as possible. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Leave small quantities to evaporate, if safe to do so.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Read and follow manufacturer's recommendations. Obtain special instructions before use. Wear protective clothing as described in Section 8 of this safety data sheet. Handle all packages and containers carefully to minimise spills. Keep container tightly sealed when not in use. Avoid the formation of mists.

Advice on general occupational hygiene Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Keep out of the reach of children. Keep away from food, drink and animal feeding stuffs. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage.

Storage class Chemical storage.

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

Occupational exposure

limits Lubricating oils

(Note L)

Long-term exposure limit (8-hour TWA): 5 mg/m³ mist

Short-term exposure limit (15-minute): 10 mg/m³ mist

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8.2. Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate ventilation.

Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible.

Hand protection

Wear protective gloves. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with European Standard EN374. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended. When used with mixtures, the protection time of gloves cannot be accurately estimated. It is recommended that gloves are made of the following material: Butyl rubber. Nitrile rubber. Polyvinyl chloride (PVC).

Hygiene measures

Wash hands thoroughly after handling. Do not eat, drink or smoke when using this product. Wash contaminated clothing before reuse.

Respiratory protection

If ventilation is inadequate, suitable respiratory protection must be worn.

Environmental exposure controls

Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid.
Colour	Clear. Yellow.
Odour	Characteristic.
pH	Not applicable.
Pour point	Max. -10
Initial boiling point and range	No information available.
Flash point	None
Vapour density	No information available.
Relative density	0,875g/cm ³ @ 15° C
Solubility(ies)	Insoluble in water. Soluble in the following materials: Oil.
Decomposition Temperature	No information available.

9.2. Other information

Other information The information provided is for the final product.

SECTION 10: Stability and reactivity

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10.1. Reactivity

Reactivity There are no known reactivity hazards associated with this product.

10.2. Chemical stability

Stability Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions No potentially hazardous reactions known.

10.4. Conditions to avoid

Conditions to avoid There are no known conditions that are likely to result in a hazardous situation.

10.5. Incompatible materials

Materials to avoid No specific material or group of materials is likely to react with the product to produce a hazardous situation.

10.6. Hazardous decomposition products

Hazardous decomposition products Does not decompose when used and stored as recommended.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Skin corrosion/irritation

Skin corrosion/irritation Slightly irritating.

Serious eye damage/irritation

Serious eye damage/irritation Slightly irritating.

Respiratory sensitisation

Respiratory sensitisation Based on available data the classification criteria are not met.

Skin sensitisation

Skin sensitisation Based on available data the classification criteria are not met.

Germ cell mutagenicity

Genotoxicity - in vitro Based on available data the classification criteria are not met.

Genotoxicity - in vivo Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity Based on available data the classification criteria are not met.

Reproductive toxicity

Reproductive toxicity - fertility Based on available data the classification criteria are not met.

Reproductive toxicity - development Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

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Aspiration hazard	Based on available data the classification criteria are not met.
Inhalation	No adverse effects known.
Ingestion	Nausea, vomiting.
Skin contact	Redness. Prolonged skin contact may cause temporary irritation.
Eye contact	Redness. Irritation and redness, followed by blurred vision.

SECTION 12: Ecological Information

Ecotoxicity Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.

12.1. Toxicity

Toxicity No information available.

12.2. Persistence and degradability

Persistence and degradability The degradability of the product is not known.

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

12.4. Mobility in soil

Mobility No information available.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment This product does not contain any substances classified as PBT or vPvB.

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12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information The generation of waste should be minimised or avoided wherever possible. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out.

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

SECTION 14: Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, ADR/RID).

14.1. UN

number Not applicable.

14.2. UN proper shipping

name Not applicable.

14.3. Transport hazard class(es)

No transport warning sign required.

14.4. Packing

group Not applicable.

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant No.

14.6. Special precautions for

user Not applicable.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations	EH40/2005 Workplace exposure limits. Health and Safety at Work etc. Act 1974 (as amended). The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"].
EU legislation	Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended). Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended).

15.2. Chemical safety assessment

SECTION 16: Other information

Abbreviations and acronyms used in the safety data sheet	ATE: Acute Toxicity Estimate. Kow: Octanol-water partition coefficient. LC ₅₀ : Lethal Concentration to 50 % of a test population. LD ₅₀ : Lethal Dose to 50% of a test population (Median Lethal Dose). EC ₅₀ : 50% of maximal Effective Concentration. PBT: Persistent, Bioaccumulative and Toxic substance. vPvB: Very Persistent and Very Bioaccumulative. PNEC: Predicted No Effect Concentration. BCF: Bioconcentration Factor. NOEC: No Observed Effect Concentration.
General information	Only trained personnel should use this material.
Key literature references and sources for data	Source: European Chemicals Agency, http://echa.europa.eu/ SDSs of raw material supplier's.
Issued by	İpek YILDIR- Certified Chemical Evaluation Specialist Certificate No: KDU-A-0-0312 Certificate validity date: 13.12.2029
Revision date	15/08/2025
Revision	0.1
Supersedes date	04/10/2017
SDS number	5175
Hazard statements in full	H315 Causes skin irritation.